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FIG. 1(a)

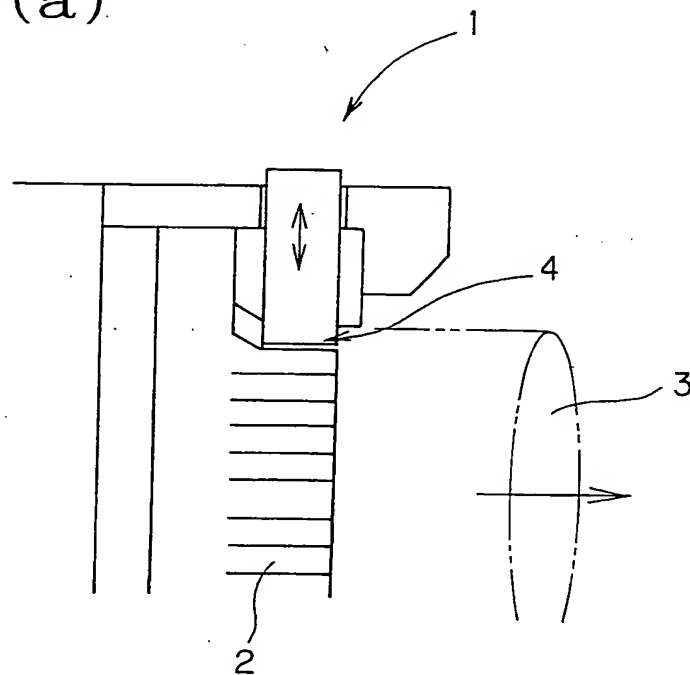
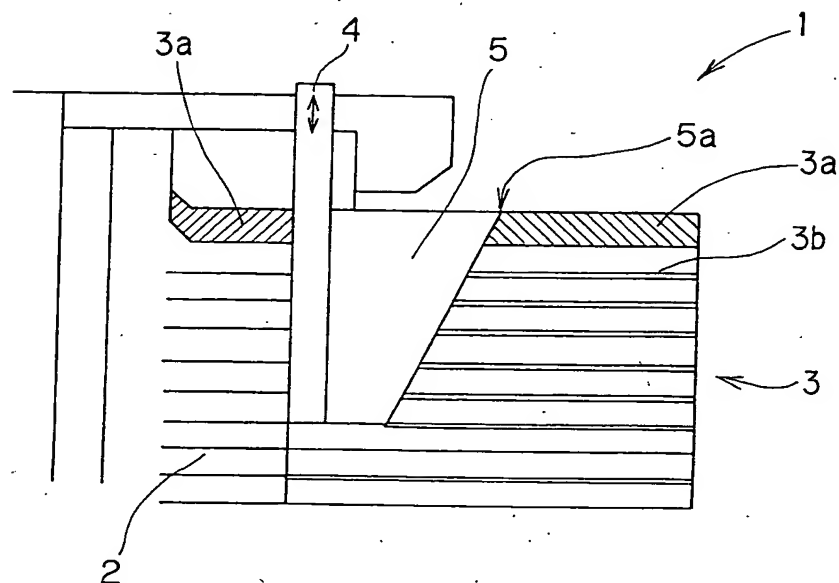


FIG. 1(b)



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FIG. 2(a)

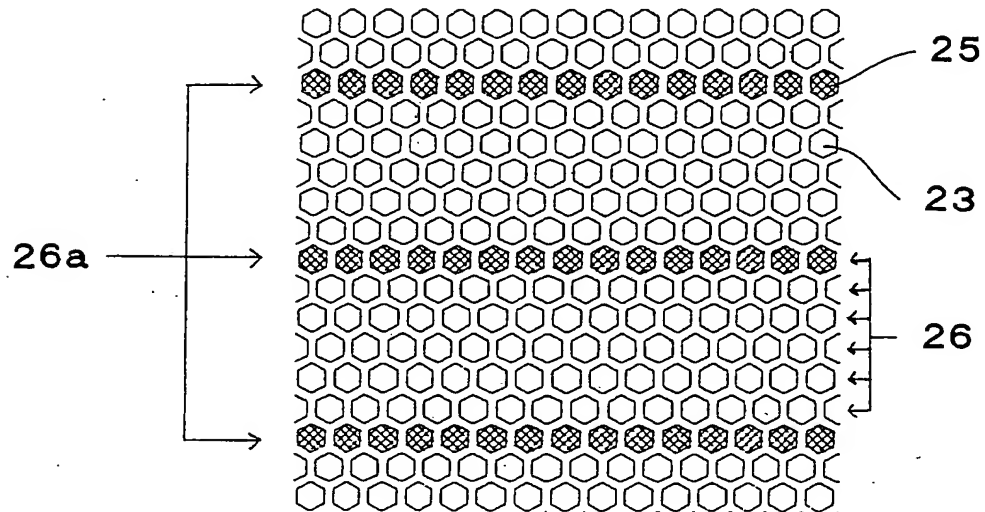
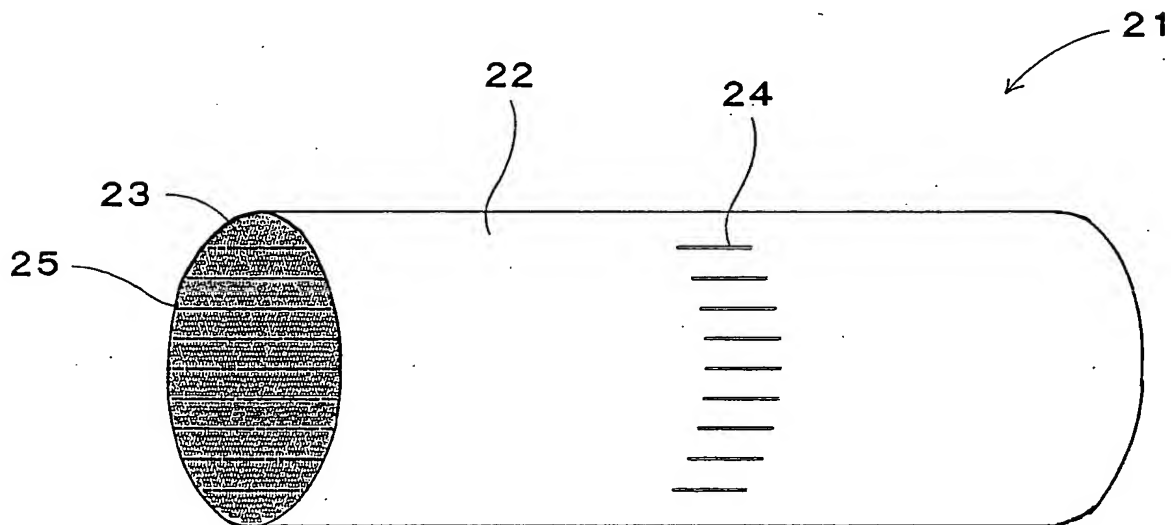


FIG. 2(b)



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FIG. 3(a)

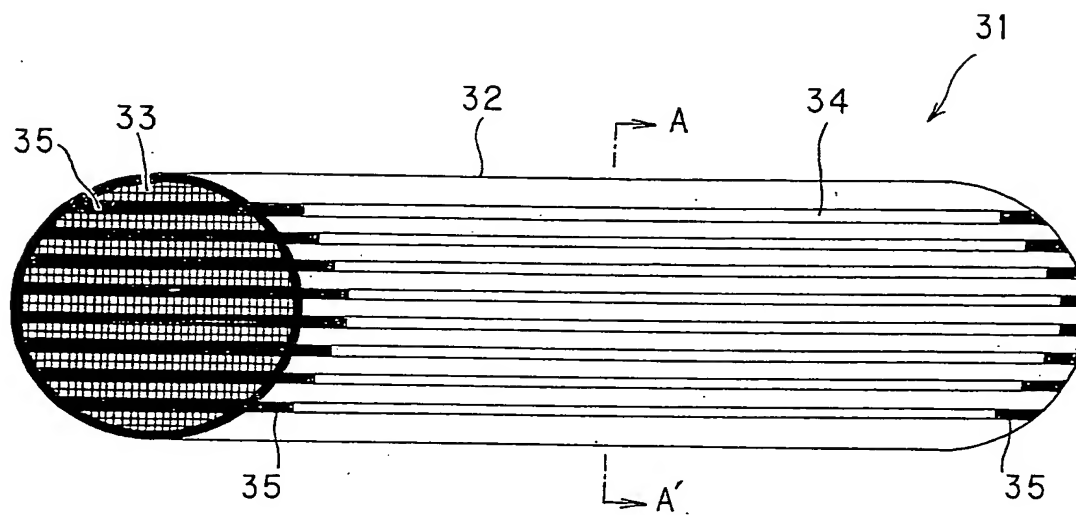


FIG. 3(b)

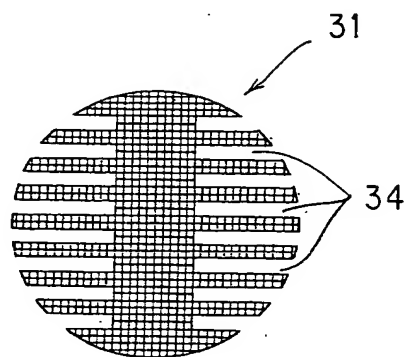
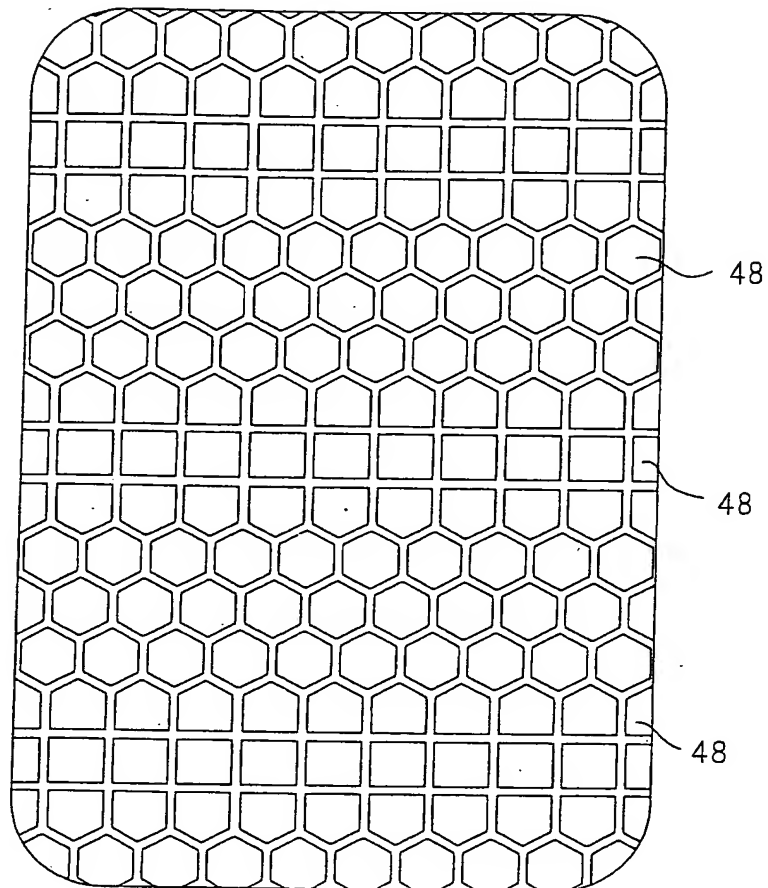


FIG. 4



EXTRUDING DIRECTION OF  
MOLDED ARTICLE

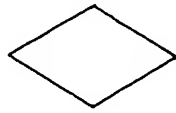
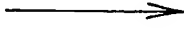


FIG. 5(c)



FIG. 5(b)

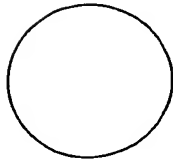


FIG. 5(a)

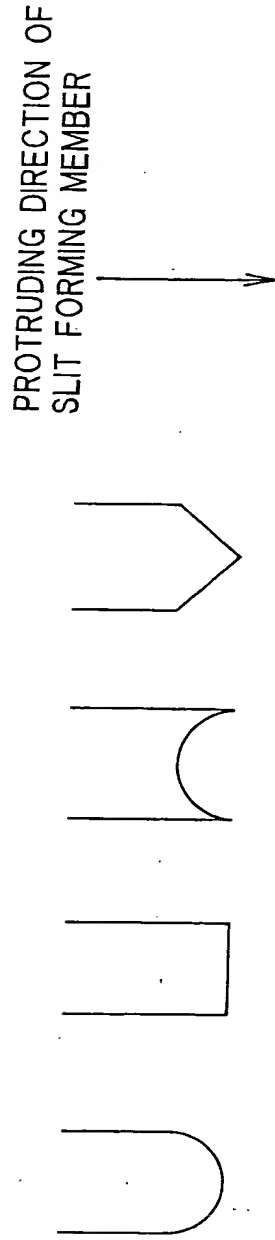


FIG. 6(a)

FIG. 6(c)

FIG. 6(b)

FIG. 6(d)

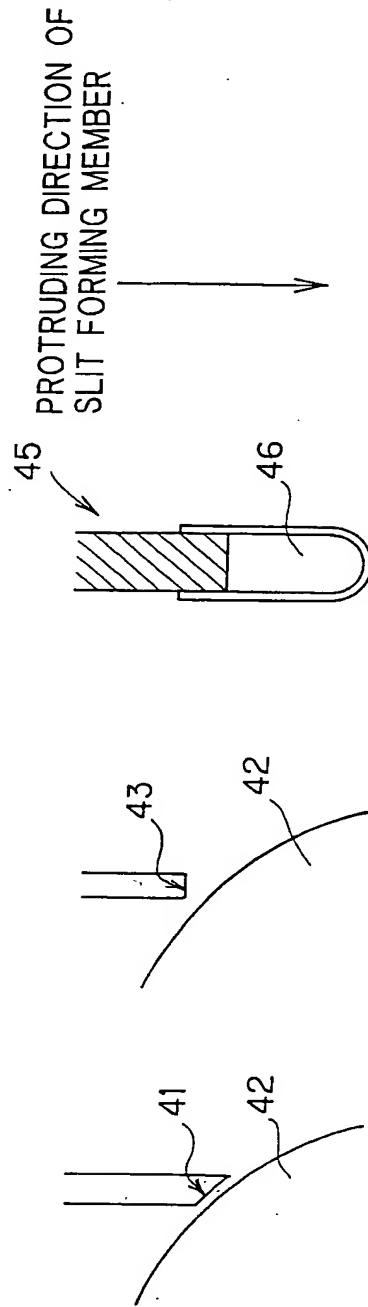


FIG. 6(e)

FIG. 6(f)

FIG. 6(g)

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FIG. 7

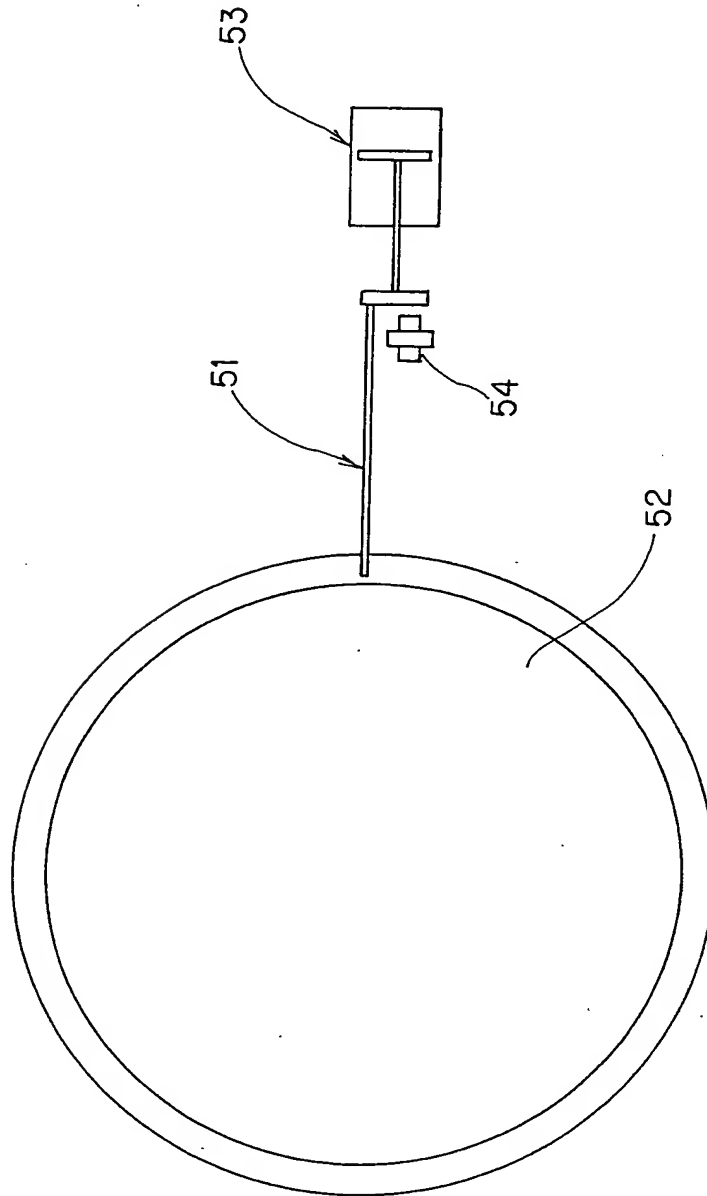




FIG. 8

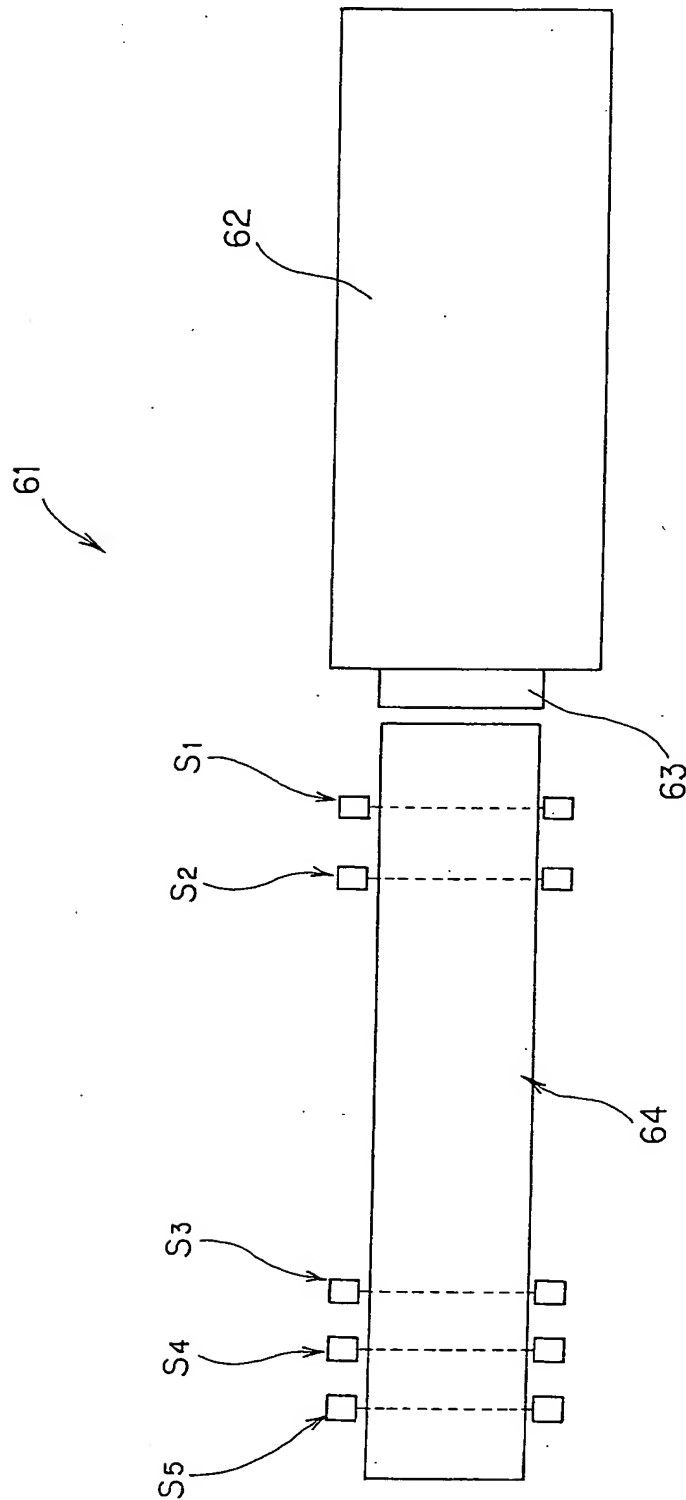
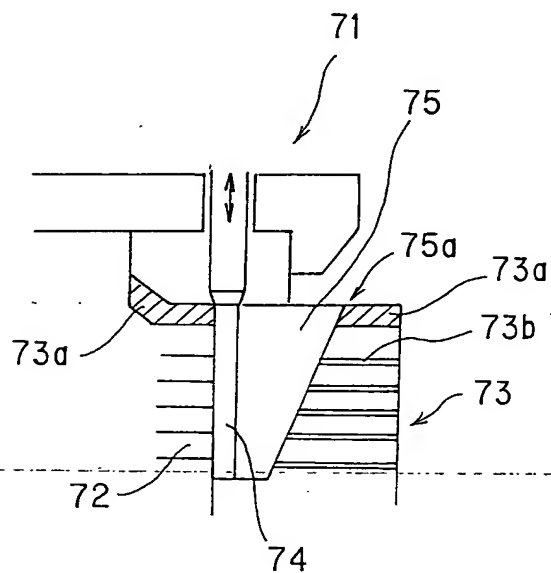


FIG. 9



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FIG. 10

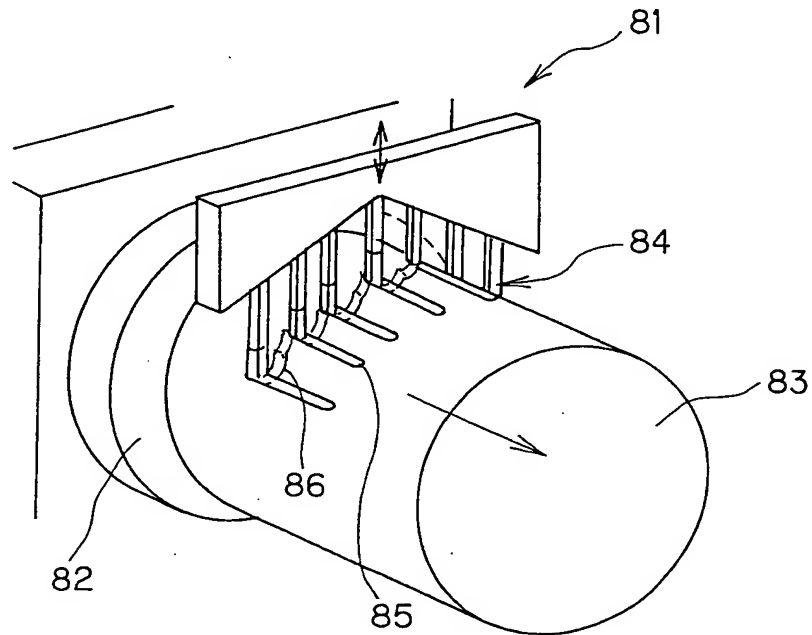
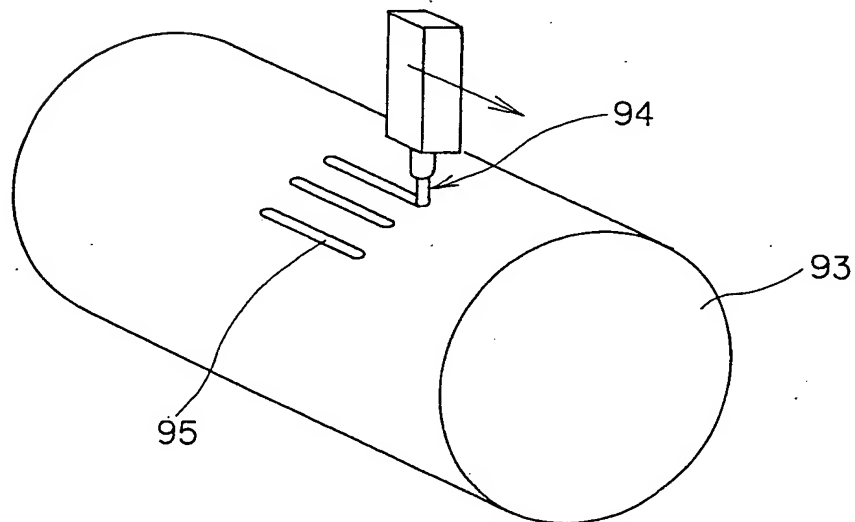


FIG. 11



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FIG. 12(a)

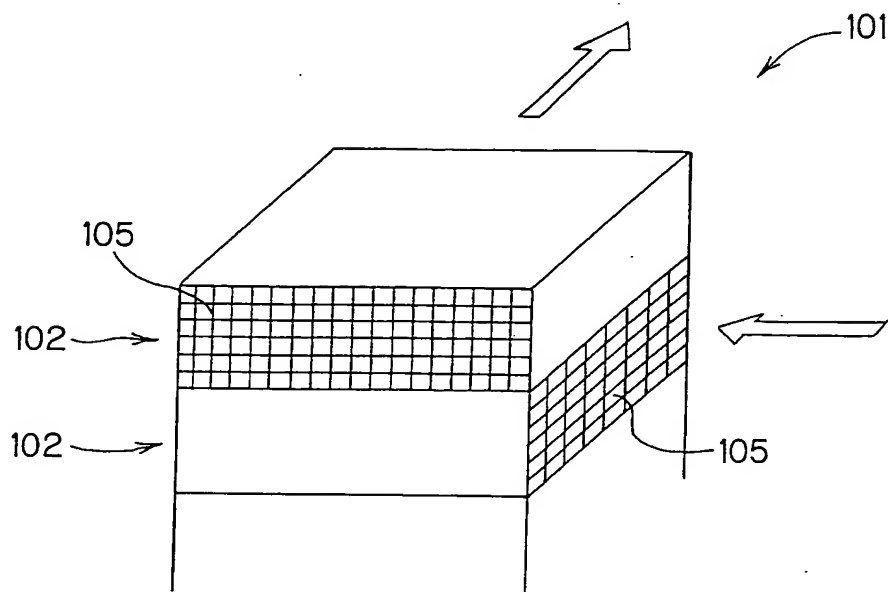


FIG. 12(b)

